

# Wallitsch Nursery and Garden Center

## Lean Flow

By:  
Jim Wallitsch



# Previous method of filling trays





# Previous method of planting and tagging



# New method for transplanting





# Empty trays are filled with soil



# Transplanting from both sides of tray





# Tags placed on side of tray



# Trays loaded on carts





# Plants moved to greenhouse



# Tweaking the process





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